



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-043
Job Sheet 174516



Part No: D4038-043

Job Qty: 5 ea

Part Name: Angle Assembly Aft LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 2 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Stores/Pkg-1	88.99 DAS	APR 25 2018
110	Small Fab	5 pcs	4/12/18	4/12/18	0.00	1.24	Small Fab-5	38	38
120	QC	5 pcs	4/12/18	4/12/18	0.00	0.00	QC5	38	38
121	Powdercoat	5 pcs	4/12/18	4/12/18	0.00	0.37	Powdercoat1	38	38
122	QC	5 pcs	4/12/18	4/12/18	0.00	0.00	QC3	38	38
130	Packaging	5 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-2	51.70 DAS	APR 27 2018
140	QC21-SA	5 Ea	4/12/18	4/12/18	0.00	0.00	QC21	9.89 DAS	APR 27 2018

Part Op 110 - ASSEMBLE AS PER DWG

Descriptions: 121 - START TIME: 1:40 OVEN TEMPERATURE: 320° FINISH TIME: 2:10 21 9:30 APR 27 2018

M138760

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	10 Ea (2 ea)	90-Start up Operation	5019387
D4038-11	Block	5 Ea (1 ea)	90-Start up Operation	5064813
D4038-3	Angle, Aft, LH	5 Ea (1 ea)	90-Start up Operation	5027893
D4038-7	Block	5 Ea (1 ea)	90-Start up Operation	5063699
MS21042L3	Nut	10 Ea (2 ea)	90-Start up Operation	5038764
NAS1149D0363J	Washer	20 Ea (4 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	10	139	0
	D4038-11	5	5	0
	D4038-3	5	7	0
	D4038-7	5	6	0
	MS21042L3	10	2,865	0
	NAS1149D0363J	20	3,156	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE

Container No: S065497



Part: D4038-043
Job No: 174516

Serial No/Batch: S065497
Revision: F
Inspector:

Date: 04/26/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002809	S065153	AN3-14A	Bolt	S019387	ST349	10
002809	S065152	D4038-3	Angle, Aft, LH	S027893	ST069	5
002809	S063699	D4038-7	Block	S006787	ST070	5
002809	S065151	MS21042L3	Nut	S038764	ST303	10
002809	S065150	NAS1149D0363J	Washer	S015269	ST263	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 1:32 PM dart.quirion.sonia

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